

ENCOR® 167 S**1. PRODUCT AND COMPANY IDENTIFICATION****Company**

Arkema Inc.
900 First Avenue
King of Prussia, Pennsylvania 19406

Arkema Coating Resins

Customer Service Telephone Number: (877) 331-6696
(Monday through Friday, 8:00 AM to 5:00 PM EST)

Emergency Information

Transportation: CHEMTREC: (800) 424-9300
(24 hrs., 7 days a week)
Medical: Rocky Mountain Poison Center: (866) 767-5089
(24 hrs., 7 days a week)

Product Information

Product name: ENCOR® 167 S
Synonyms: Not available
Molecular formula: Complex mixture
Chemical family: Polymer latex
Product use: Binder, For Industrial Use Only.

2. HAZARDS IDENTIFICATION**Emergency Overview**

Color: white
Physical state: liquid
Form: aqueous dispersion
Odor: slightly acrylic

***Classification of the substance or mixture:**
Not a hazardous substance or mixture.

GHS-Labeling

Not a hazardous substance or mixture.

Supplemental information:

Potential Health Effects:
The product, in the form supplied, is not anticipated to produce significant adverse human health effects.

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Contains high molecular weight polymer(s).

Other:

Handle in accordance with good industrial hygiene and safety practice. Dried product may stick to the skin causing irritation upon removal.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Acrylic Polymer	Proprietary*	≥ 60 - ≤ 100 %	Not classified
Water	7732-18-5	≥ 30 - < 60 %	Not classified

*The specific chemical identity is withheld because it is trade secret information of Arkema Inc.

**For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES
4.1. Description of necessary first-aid measures:
Inhalation:

If inhaled, remove victim to fresh air.

Skin:

In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eyes:

Immediately flush eye(s) with plenty of water.

Ingestion:

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms/effects, acute and delayed:

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For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information) and Section 11 (Toxicology Information) of this SDS.

4.3. Indication of immediate medical attention and special treatment needed, if necessary:

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

5. FIREFIGHTING MEASURES**Extinguishing media (suitable):**

Water spray, Carbon dioxide (CO₂), Foam, Dry chemical

Protective equipment:

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

Further firefighting advice:

Fire fighting equipment should be thoroughly decontaminated after use.

Fire and explosion hazards:

When burned, the following hazardous products of combustion can occur:

Carbon oxides

sulfur oxides

Hazardous organic compounds

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:**

Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Avoid generation of vapors. Contain and collect spillage with non-combustible absorbent material such as clean sand, earth, diatomaceous earth or non-acidic clay and place into suitable properly labeled containers for prompt disposal. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

Protective equipment:

Appropriate personal protective equipment is set forth in Section 8.

7. HANDLING AND STORAGE**Handling****General information on handling:**

Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing.

Storage

ENCOR® 167 S**General information on storage conditions:**

Keep in a dry, cool place. This material is not hazardous under normal storage conditions; however, material should be stored in closed containers, in a secure area to prevent container damage and subsequent spillage. Store in upright position only. Keep container closed when not in use.

Storage stability – Temperature:

39.9 - 109.9 °F (4.4 - 43.3 °C)

Storage stability – Remarks:

Stable under normal conditions. May coagulate if frozen at 0°C (32°F). Material may develop bacteria odor on long term storage.

Storage incompatibility – General:

May cause coagulation:

Acids

Multivalent metal salts

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Airborne Exposure Guidelines:****Engineering controls:**

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

Respiratory protection:

Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components and substances released during processing. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

Skin protection:

Minimize skin contamination by following good industrial hygiene practice. When handling this material, gloves of the following type(s) should be worn: neoprene, nitrile, polyvinylchloride, butyl-rubber, chlorinated polyethylene, polyethylene (PE) and ethyl vinyl alcohol laminate (EVAL). Wash thoroughly after handling.

Eye protection:

Use good industrial practice to avoid eye contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: white

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Physical state:	liquid
Form:	aqueous dispersion
Odor:	slightly acrylic
Odor threshold:	No data available
Flash point	Not applicable
Auto-ignition temperature:	No data available.
Lower flammable limit (LFL):	No data available
Upper flammable limit (UFL):	No data available
pH:	estimated 4.5 - 6.0
Density:	0.9982 g/cm ³ (68 °F (20 °C))
Specific Gravity (Relative density):	estimated 0.95 - 1.10 Water=1 (liquid)
Vapor pressure:	17.500 mmHg (68 °F (20 °C)) (data for Water (7732-18-5))
Relative vapor density:	0.6 (Method:Literature) (Air = 1.0) (data for Water (7732-18-5))
Vapor density:	No data available
Boiling point/boiling range:	212 °F (100 °C)
Melting point/range:	No data available
Freezing point:	32 °F (0 °C) (data for Water (7732-18-5))
Evaporation rate:	No data available.
Solubility in water:	miscible
Viscosity, dynamic:	No data available.
Oil/water partition coefficient:	No data available
Thermal decomposition:	No data available.
Flammability:	See GHS Classification in Section 2

ENCOR® 167 S**10. STABILITY AND REACTIVITY****Stability:**

This material is chemically stable under normal and anticipated storage, handling and processing conditions.

Hazardous reactions:

Hazardous polymerization does not occur.

Materials to avoid:

May cause coagulation:

Acids

Multivalent metal salts

Conditions / hazards to avoid:

See HANDLING AND STORAGE section of this SDS for specified conditions. See Hazardous Decomposition Products below.

Hazardous decomposition products:

Thermal decomposition giving flammable and toxic products

Acrylates

Carbon oxides

sulfur oxides

Hazardous organic compounds

11. TOXICOLOGICAL INFORMATION

Data on this material and/or its components are summarized below.

Data for Acrylic Polymer (Proprietary)**Other information**

The information presented is from representative materials in this chemical class. The results may vary depending on the test substance.

Effects due to processing releases or residual monomer:

Possible cross sensitization with other acrylates and methacrylates

12. ECOLOGICAL INFORMATION**Chemical Fate and Pathway**

No data are available.

Ecotoxicology

No data are available.

13. DISPOSAL CONSIDERATIONS**Waste disposal:**

Where possible recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and

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other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

14. TRANSPORT INFORMATION

US Department of Transportation (DOT): not regulated

International Maritime Dangerous Goods Code (IMDG): not regulated

15. REGULATORY INFORMATION

Chemical Inventory Status

EU. EINECS	EINECS	Conforms to
US. Toxic Substances Control Act	TSCA	The components of this product are all on the TSCA Inventory.
Canadian Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	Conforms to
Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	Does not conform
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	Does not conform
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	Does not conform
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	Does not conform
Australia Inventory of Chemical Substances (AICS)	AICS	Conforms to

United States – Federal Regulations

SARA Title III – Section 302 Extremely Hazardous Chemicals:

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

SARA Title III - Section 311/312 Hazard Categories:

No SARA Hazards

SARA Title III – Section 313 Toxic Chemicals:

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

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Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

United States – State Regulations

New Jersey Right to Know

No components are subject to the New Jersey Right to Know Act.

Pennsylvania Right to Know

<u>Chemical name</u>	<u>CAS-No.</u>
Acrylic Polymer	Proprietary
Water	7732-18-5
Sulfuric acid diammonium salt	7783-20-2
Sulfuric acid disodium salt	7757-82-6
Acetic acid, butyl ester	123-86-4
2-Propanone	67-64-1
2-Propanol, 2-methyl-	75-65-0

Pennsylvania Right to Know – Environmentally Hazardous Substance(s)

<u>Chemical name</u>	<u>CAS-No.</u>
Sulfuric acid diammonium salt	7783-20-2
Sulfuric acid disodium salt	7757-82-6
Acetic acid, butyl ester	123-86-4
2-Propanone	67-64-1
2-Propanol, 2-methyl-	75-65-0

ENCOR® 167 S**California Prop. 65**

WARNING! This product contains a chemical known to the State of California to cause cancer.

Chemical name
Benzene, ethenyl-

CAS-No.
100-42-5

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Chemical name
Methanol

CAS-No.
67-56-1

Benzene, methyl-

108-88-3

16. OTHER INFORMATION

Latest Revision(s):

Reference number:	200010478
Date of Revision:	01/11/2017
Date Printed:	01/11/2017

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Arkema has implemented a Medical Policy regarding the use of Arkema products in Medical Devices applications that are in contact with the body or circulating bodily fluids (<http://www.arkema.com/en/social-responsibility/responsible-product-management/medical-device-policy/index.html>) Arkema has designated Medical grades to be used for such Medical Device applications. Products that have not been designated as Medical grades are not authorized by Arkema for use in Medical Device applications that are in contact with the body or circulating bodily fluids. In addition, Arkema strictly prohibits the use of any Arkema products in Medical Device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices, and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices.

It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.

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